

Work Order ID 60401

July 7, 2010 9:51:56 AM



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Item ID: D350-561-045


Revision ID:

Item Name: Dual Mirror Accessory kit

Start Date: 7/07/10 Start Qty: 1.00

Required Date: 7/08/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan: 
QC:

Date:

Date:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr Revision Nbr

D350-561 Rev C

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D350-561-045 CHG002

8/10/10

105



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10-7-7 sl

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8/10/10

FL

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Item ID: D350-561-045

Accept

Revision ID:

Item Name: Dual Mirror Accessory kit

Start Date: 7/07/10 Start Qty: 1.00

Required Date: 7/08/10 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-561-045

0.00

0.00

Rev A

PPB
60397

10-7-78

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10-7-07

ME 10-7-7

Picklist Print

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Work Order ID: 60401

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory kit



Start Date: 7/07/10

Required Date: 7/08/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP D:05.09.15 Step 3 pick list revised per D350-561 Rev.

C: KJ/JLM

IPP Rev:E

add pick kit DD 10.04.19 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3-4A



Bolt

Purchased

No

105

Each

1,342.000



10-7-7

SP

Location

Loc Qty

Loc Code

ST350

1342

104214

213

104291

300

104322

200

104374

200

104625

300

104817

129

AN3-5A



Bolt

Purchased

No

105

Each

1,293.000



10-7-7

SP

Location

Loc Qty

Loc Code

ST350

1293

105057

793

115016

500

AN960JD10

NAS1149D0363J

Purchased

No

105

Each

0.0000



10-7-7

SP

Washer

AN960JD416

NAS1149D0463J

Purchased

No

105

Each

20.0000



10-7-7

SP

Washer

Location

Loc Qty

Loc Code

ST351

20

108827

20

Picklist Print

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Work Order ID: 60401

Parent Item: D350-561-045

Parent Item Name: Dual Mirror Accessory kit

Start Date: 7/07/10

Required Date: 7/08/10

Start Qty: 1.00

Required Qty: 1.00

D2011-101

Manufactured No

105 Each

28.0000



6" Mirror

Location

Loc Qty

Loc Code

ST231

28

58398

28

105 Each

31.0000

D2012-113

Manufactured No



Clamp

Location

Loc Qty

Loc Code

ST004

31

32552

2

35463

29

105 Each

9.0000

D2856-100-325

Manufactured No



Abrasion Strip

Location

Loc Qty

Loc Code

ST403

9

34142

9

105 Each

2,871.000

MS21042L3

Purchased No



Nut

Location

Loc Qty

Loc Code

ST300

2871

114523

389

114718

482

114784

2000

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Shop Packet Print

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4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-561-041	2.5 lb	+39.0 in	+97.5 in-lb	9.0 in	22.5 in-lb
Single Mirror Installation	1.1 kg	+0.99 m	+1.09 m-kg	0.23 m	0.25 m-kg
D350-561-043	3.2 lb	+40.0 in	+128.0 in-lb	8.8 in	28.2 in-lb
Dual Mirror Installation	1.5 kg	+1.02 m	+1.53 m-kg	0.22 m	0.33 m-kg

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Part Number	Description
X	1	1	D350-561-041	SINGLE MIRROR INSTALLATION
	X		D350-561-043	DUAL MIRROR INSTALLATION
	1	X	D350-561-045	MIRROR KIT
1		1	D2011-101	Mirror
1			D2012-101	Arm
1			D2012-103	Arm
1			D2012-105	Arm
2			D2012-107	Clevis
1			D2012-109	Bracket
1			D2012-111	Bracket
4		2	D2012-113	Clamp
1			D2012-115	Bracket
4			D2022-101	Spacer
4		2	D2856-100-325	Abrasion Strip
1*		1*	D3014-1	Locknut
2		1	AN3-4A	Bolt
2		1	AN3-5A	Bolt
1			AN3-6A	Bolt
3			AN4-5A	Bolt
2			AN4-10A	Bolt
14		6	AN960JD10	Washer
9		2	AN960JD416	Washer
1*		1*	AN960JD416L	Washer
5		2	MS21042L3	Nut (or MS21042-3)
5			MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries